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K591-113

Job Sheet 190062



Part No: K591-113

Job Qty: 10 pcs

Part Name: Short Step Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 4/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP : C 04.11.09 Reformat KJ/JLM IPP Rev:D as per revG DD 10.04.20 verified by:EC IPP Rev:E
as per ECN10-586 10.06.18 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
104	Packaging 1 - Pick Kit	10 pcs	4/19/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S166854



Part: K591 - 113

Job No: 190062

Serial No/Batch: S166854

Revision:

Inspector:

Exp Date:

Instructions:

Date: 03/27/19

MAR 27 2019

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
105	QC 4	10 pcs	4/19/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	MAR 27 2019 DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
110	Packaging 3-1 - Stock - B4B	10 pcs	4/19/19	0.00 0.00	Packaging 3 - 1 - B4B	MAR 27 2019 DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
120	QC 21 - SA	10 pcs	4/19/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	MAR 28 2019
					QC 21 - SA - 53	
Part Op 104 - (Pick Kit)						
Descriptions: 105 - (QC4- 100% Inspect kits for completeness)						
110 - (Identify as per dwg & Stock Location: _____) ***CHG005***						
120 - (QC21- Final Inspection - Work Order Release)						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-37A	Bolt	20 Ea (2 ea)	104-Packaging 1 - Pick Kit	5100412x18
AN4-21A	Bolt	40 Ea (4 ea)	104-Packaging 1 - Pick Kit	5036478x18
AN4-22A	Bolt	10 Ea (1 ea)	104-Packaging 1 - Pick Kit	5092476
D2171	Clamp	20 pcs (2 ea)	104-Packaging 1 - Pick Kit	5156387x19
D2182B	Rubber Cushion - Black (\$Per Foot)	5.8330 ft (.5833 ea)	104-Packaging 1 - Pick Kit	5160459
D2274	Radius Block	40 pcs (4 ea)	104-Packaging 1 - Pick Kit	5155952
D2362-3	Step Support Bracket	10 pcs (1 ea)	104-Packaging 1 - Pick Kit	5156608
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	10 pcs (1 ea)	104-Packaging 1 - Pick Kit	5124138
MS21042L3	Nut	20 Ea (2 ea)	104-Packaging 1 - Pick Kit	51574162
MS21042L4	Nut	50 Ea (5 ea)	104-Packaging 1 - Pick Kit	5161488
NAS1149D0363J	Washer	40 Ea (4 ea)	104-Packaging 1 - Pick Kit	5152662
NAS1149D0463J	Washer	60 Ea (6 ea)	104-Packaging 1 - Pick Kit	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
104-Packaging 1 - Pick Kit	AN3-37A	20	87	0
	AN4-21A	40	44	0
	AN4-22A	10	79	0
	D2171	20	25	0
	D2182B	6	4,293	0
	D2274	40	347	0
	D2362-3	10	10	0
	D3595-200-300	10	154	0
	MS21042L3	20	3,972	0
	MS21042L4	50	3,837	0
	NAS1149D0363J	40	1,097	0
	NAS1149D0463J	60	7,656	0

Part Specifications

Specifications could not be found.

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